



All series of servo system

DS3E/DS3L/DS3-PTA/DS2 series

XINJE

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Servo system

DS3E series **DS3L series** **DS3-PTA series** **DS2 series**

Servo system

DS series

DS3E series
DS3L series
DS3-PTA series
DS2 series

Continuous innovation, keep forging ahead
High response and rigidity of new DS3E series servo system
Entering a new era of motion fieldbus



Fieldbus motion control

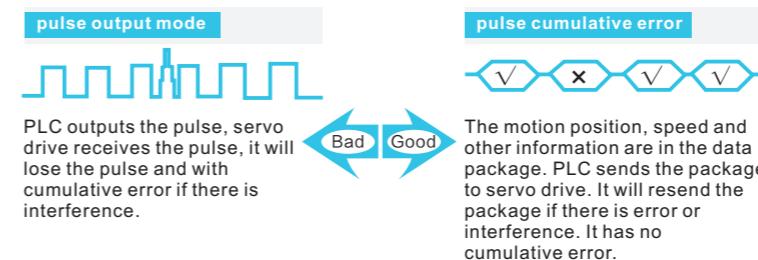
Motion fieldbus control (only DS3E supported)

Motion control is real-time control the speed, position of mechanical components, make them move as setting track and parameters.

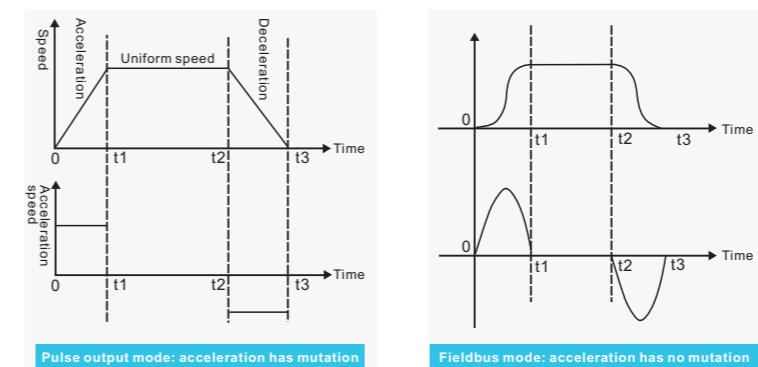
- The fieldbus PLC XDC series instead of pulse output mode, used fieldbus communication, 3Mbps baud rate, improved the system speed. The wiring is easy and shared.
- Use XINJE industry fieldbus protocol, support all the XINJE fieldbus products.

Fieldbus motion control features

pulse cumulative error



S acceleration curve makes the process softer



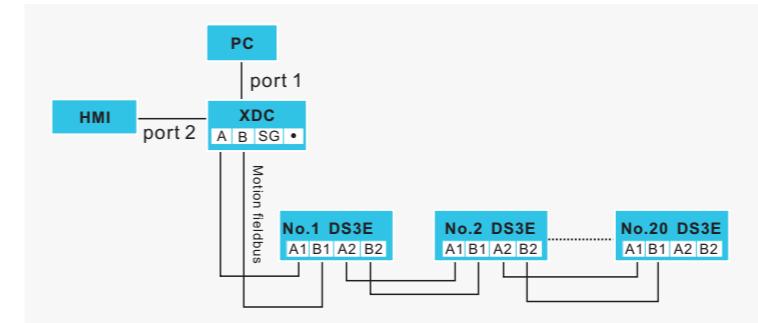
Easy and sharable wiring

Pulse output wiring mode

one channel needs pulse output, pulse direction, signal I/O, servo alarm, servo enable, encoder feedback port, the wiring is complicated.

Motion fieldbus wiring mode

one fieldbus channel can connect 20-axis, and two extra pulse channels, save the wiring.



Better precision in high-speed condition

- XDC series PLC communicate with DS3E series servo drive via fieldbus, the data and sign bit also transfer via fieldbus.

- The data is two-way transmission between PLC and servo drive. PLC can send servo position, speed information, and read servo position feedback information.

Synchronous motion control

Synchronous motion

Multi-axis synchronous move or synchronize with high speed counter.

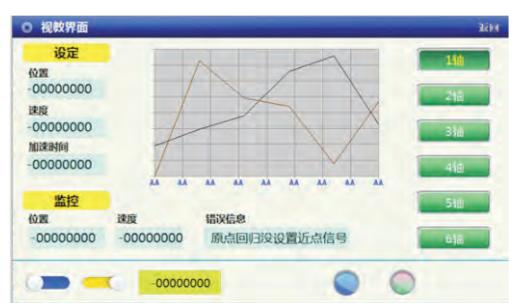


Application

It is applied to the system with electronic CAM such as dyeing, printing, paper, steel rolling, synchronous cutting.

Powerful teaching function

No need to make program, it only needs to modify the register value online to make it move. It can real-time modify the target position, speed, synchronous speed ratio in motion process.



ordering information for motion fieldbus

DS3E fieldbus servo drive matched module: JA-NE-L

Connect to CN1 port of servo drive to perform fieldbus function.



DS3E series fieldbus servo drive

New generation of servo drive has better response ability, more accurate positioning, stronger rigidity, fit for high performance requirements.

XDC fieldbus PLC matched module: XD-NE-BD

Insert in the BD card slot of PLC to perform fieldbus function.



XDC series PLC

Motion fieldbus model, powerful motion control and teaching function.

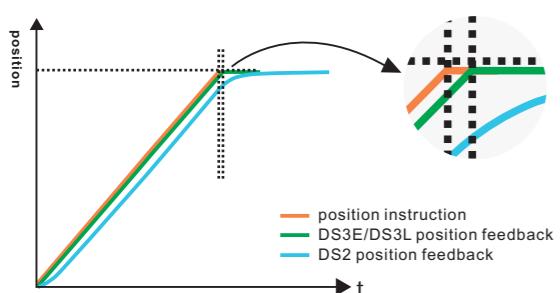
DS3E series fieldbus type servo drive

DS3L series pulse type servo drive

Outstanding performance

higher response, stronger rigidity, more accurate positioning

DS3E and DS3L series servo drive has advanced intelligent control system which has better anti-interference ability, stronger rigidity and shorter positioning time.

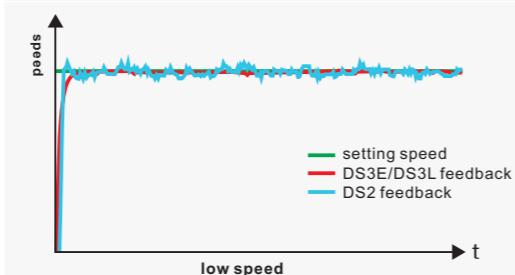


support motion fieldbus control system

*Note: DS3L cannot support motion fieldbus.

smoother and faster speed response

DS3E and DS3L has built-in status monitoring device, the speed tracking is stable and accurate. It can effectively suppress the mechanical vibration, reduce the motor speed fluctuation, smooth run at low speed(internal speed mode).



DS3-PTA series high precision type servo drive

higher response, stronger rigidity, more accurate positioning

support motion fieldbus function

smoother and faster speed response

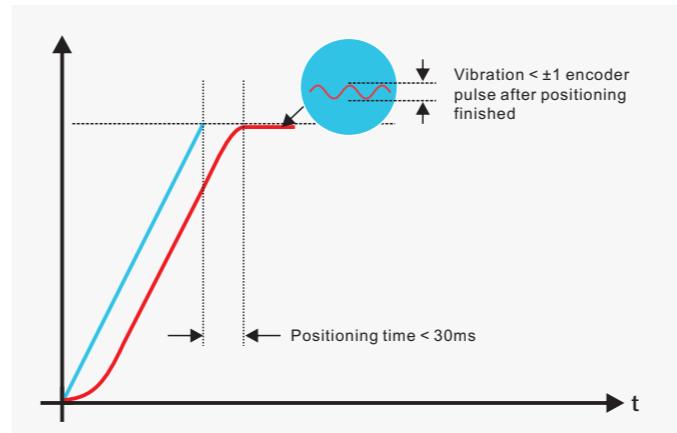
high resolution encoder perform high precision positioning

131072 pulses per circle (17 bits) absolute encoder supports high precision positioning and stable low speed running.

DS2 series basic type servo drive

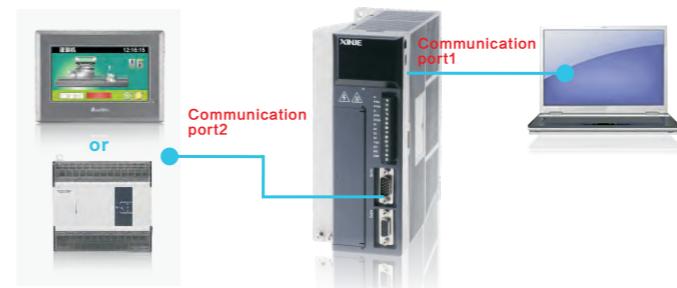
Good performance

- Up to 400Hz high response frequency
- High precision positioning, improve the equipment efficiency



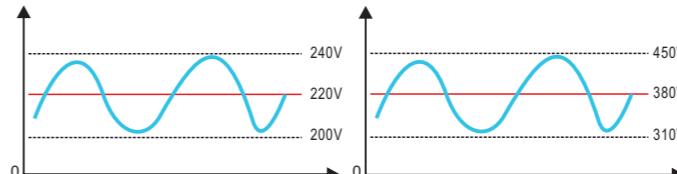
Communication function

- Two communication ports - Support RS232 and RS485 (cannot use at the same time)
- Monitor servo parameter, set servo position and torque through RS232/485 communication



Safe and reliable

- IGBT can withstand high voltage 1200V, wide voltage input range, outstanding noise immunity ability, suitable for bad electromagnetic environment.

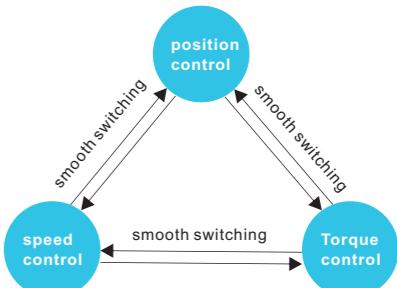


- Complete protection: over voltage, under voltage, over current, over load, over speed, etc.



Rich functions

- Support position/speed/torque mode
- Any two modes can smoothly switch



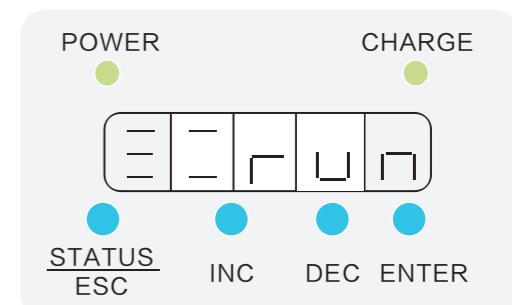
- Can leave out the controller, support internal position, internal speed, internal torque, analog speed, analog torque mode
- Support various commands: AB phase pulse, CW/CCW, pulse and direction, analog voltage

Flexible setting

- 2 channels high speed pulse input, max frequency 500KHz
- 2 channels 12 bits high precision -10~10V analog input
- 5 channels SI input, 3 channels SO output are user-defined
- 1 channel Z phase original point signal transistor output
- Encoder feedback output: differential signal (for collector signal, please purchase accessory - differential circuit board)

Easy operating interface

- Commonly used pulse input signal, I/O signal, European terminals, welding free
- Display the servo state through operation panel, there are 16 monitor parameters and error message, easy to debug

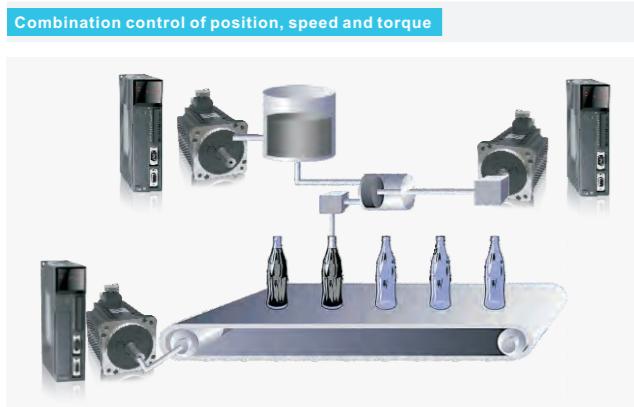


The matched motor has complete specifications, fit for different needs

- Middle inertia servo motor can improve the mechanical stability
- Small inertia servo motor can perform high speed acceleration and deceleration

DS series servo drive application

Applications



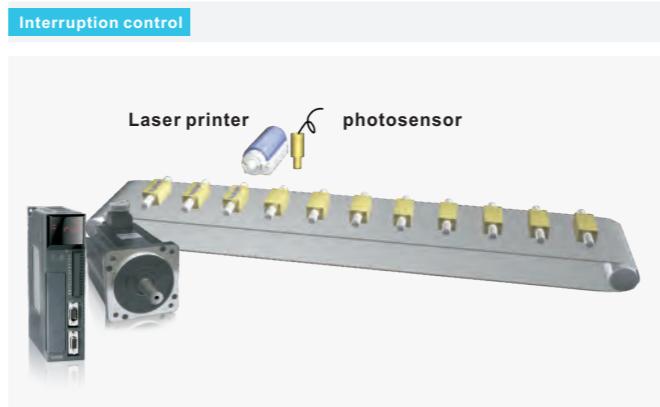
Functions:

The control modes of DS series servo include position, speed, torque. The diagram shows the liquid filling machine. The belt will stop when detected the products. The position control motor ensures the positioning of the belt. The motor is running to fill the liquid. The liquid is full when reach certain torque. The torque control motor ensures the liquid height in the bottle. The speed control motor runs forward or backward to press the liquid into the hydraulic cylinder.

Any two modes can switch smoothly, the torque can be limited in position or speed mode.

More applications:

Liquid filling machine, packing machine, screw tightening machine, butt-welding machine.



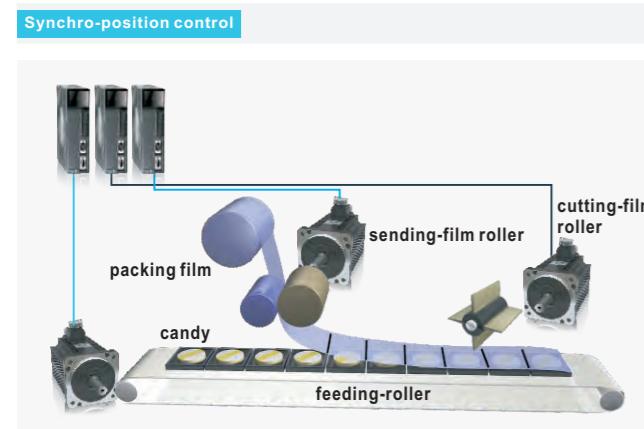
Functions:

The servo runs uncertain distance in internal position mode. It will run certain distance when detected the external sensor signal. The output signal will start the next process after positioning end. The laser printer will go to the next positioning process when the photoelectric switch touches the workpiece. The printer will print after positioning end. High speed interruption will deal with the photoelectric switch signal and ensure the printer position.

No need any controller to positioning, high positioning precision

More applications:

Laser printer, pipe cutting machine, etc.



Functions:

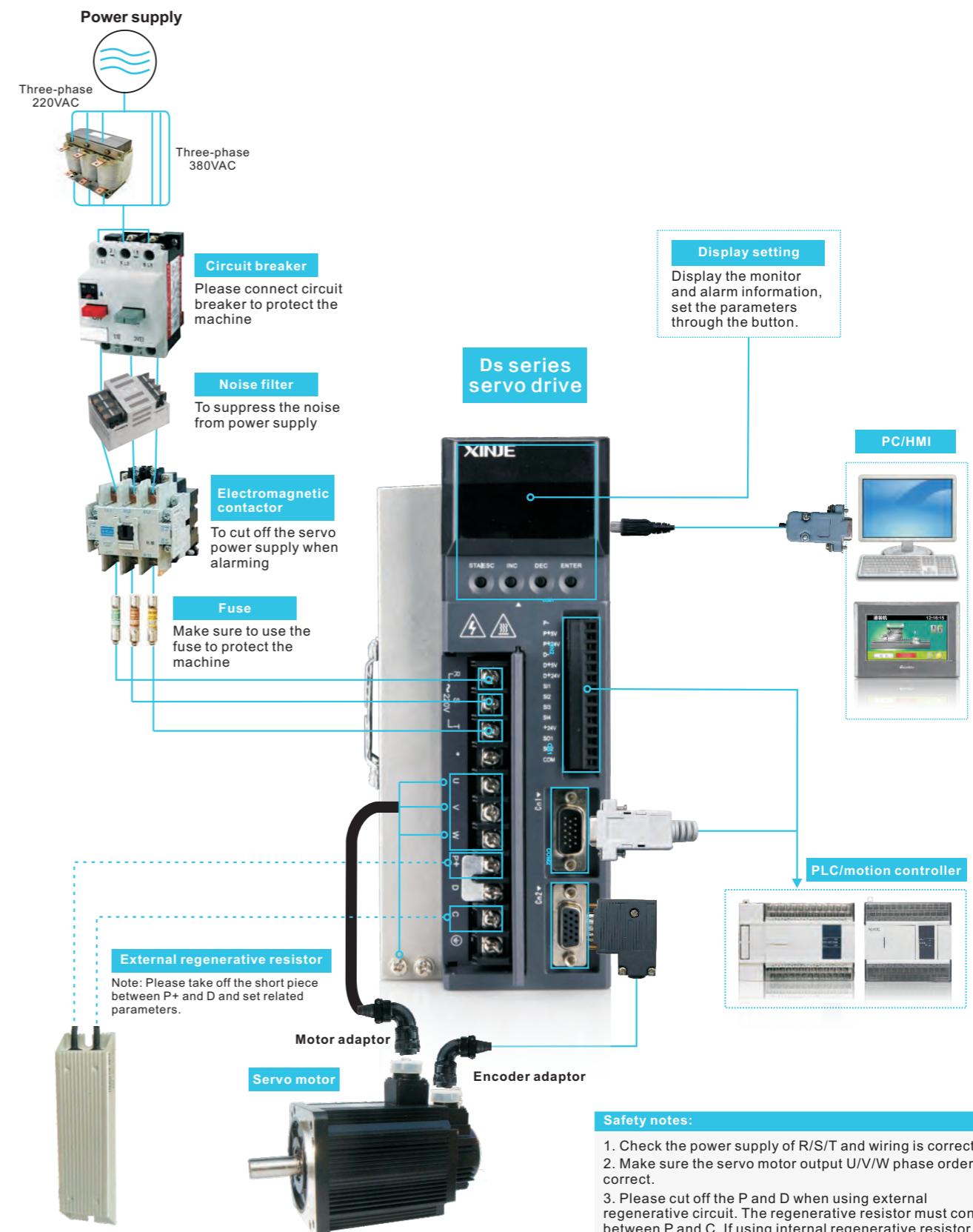
Feeding-roller runs certain distance, cutting-film roller follows it to run certain angle, sending-film roller runs certain distance. The servo will ensure the consistency of three rollers height and the stability of running speed. The smoothness of speed control, position control, torque control can be adjusted through filter parameter. It also can adjust the smoothness of the whole motions and avoid skid.

Any two modes can switch smoothly, the torque can be limited in position or speed mode.

More applications:

Die cutting machine, feeding machine

Servo external device connection diagram

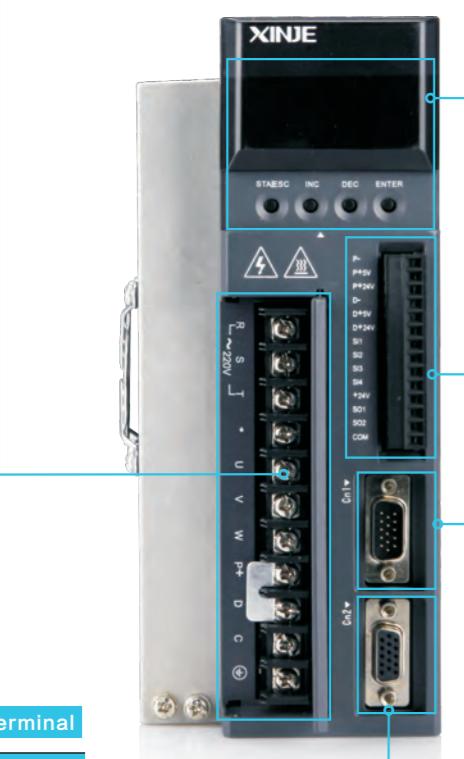


* the diagram takes DS2-21P5-AS as an example

Servo drive terminals

Input terminal of main circuit

Terminal	Function	Explanation										
R/S/T	Power supply input of main circuit	Single phase or three-phase AC 220~240V, 50/60Hz										
*	Vacant terminal											
		Connect to the motor										
U,V,W	Motor connection terminal	<table border="1"> <thead> <tr> <th>Terminal</th> <th>Wire color</th> </tr> </thead> <tbody> <tr> <td>U</td><td>Brown</td></tr> <tr> <td>V</td><td>Black</td></tr> <tr> <td>W</td><td>Blue</td></tr> <tr> <td>PE</td><td>Yellow-green</td></tr> </tbody> </table>	Terminal	Wire color	U	Brown	V	Black	W	Blue	PE	Yellow-green
Terminal	Wire color											
U	Brown											
V	Black											
W	Blue											
PE	Yellow-green											
P+,D,C	Use internal regenerative resistor	Short connect P+ and D, disconnect P+ and C										
	Use external regenerative resistor	Connect regenerative resistor to P+ and C, take off the short wire between P+ and D										
⏚	Ground terminal	Connect to ground terminal, the drive connects to the ground										



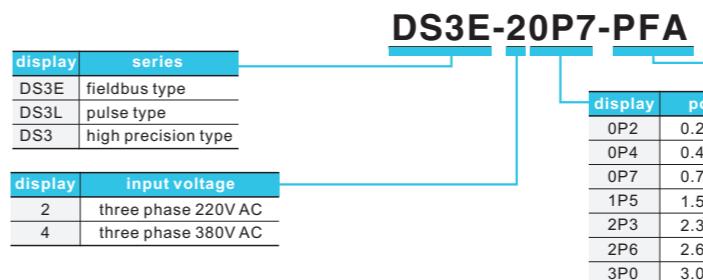
CN2 encoder terminal

No.	Name
1	A+
2	B+
3	Z+
4	U+
5	W+
6	A-
7	B-
8	Z-
9	U-
10	W-
11	connect to the shield layer
12	GND
13	5V
14	V+
15	V-

* the diagram takes DS2-21P5-AS as an example

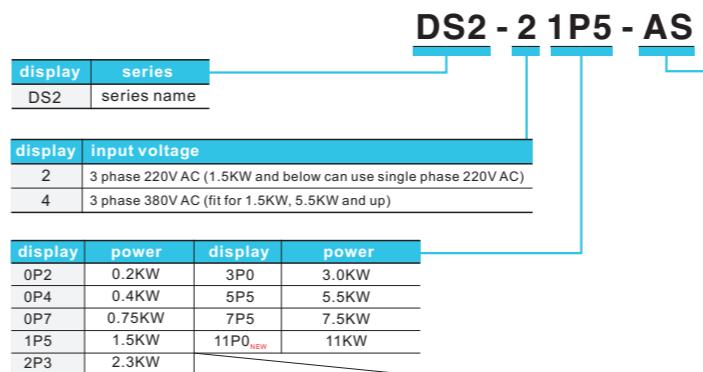
servo drive and motor model

DS3E/DS3L/DS3-PTA series servo drive



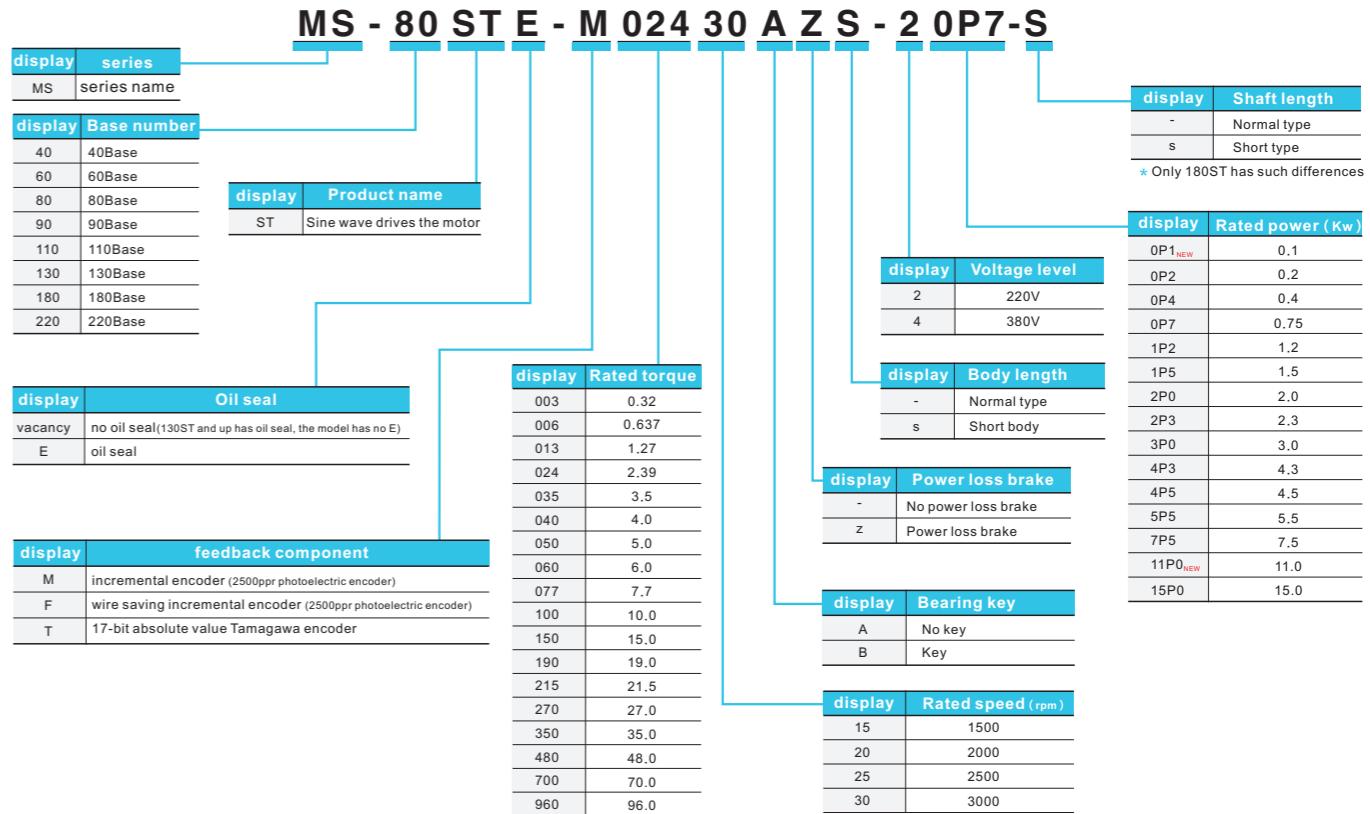
display	configuration type
P	input command type: compatible with pulse type and fieldbus type
F	encoder type: Q - quadrature encoder, F - compatible saving wire encoder T - 17-bit absolute value encoder, N - 20-bit absolute value encoder
A	developing order: A

DS2 series servo drive



display	configuration type
AS	encoder feedback (differential output mode), analog input, RS485
AS2	no encoder feedback, no analog input, no RS485
AS6	encoder feedback (differential output mode), analog input, can accept AB phase pulse, RS485
BS	no encoder feedback, no analog input, no RS485
BSW	no encoder feedback, no analog input, no RS485
BS6	no encoder feedback, no analog input, no RS485, can accept AB phase pulse
BSW6	

MS series servo drive



DS3E, DS3L, DS3-PTA, DS2 series servo drive comparison table

item	fieldbus type	pulse type	high precision type	basic type
	DS3E-□□P□-PFA series	DS3L-□□P□-PFA series	DS3-□□P□-PTA series	DS2 series
power range	0.1kW ~ 3.0kW	0.1kW ~ 3.0kW	0.2kW ~ 1.5kW	0.2kW ~ 11.0kW
input power supply	single/3 phase AC200~240V, 50/60Hz; 3 phase AC340~440V, 50/60Hz			
encoder feedback	2500ppr incremental encoder	2500ppr incremental encoder	17-bit absolute value encoder	2500ppr incremental encoder
control mode	3 phase full-wave rectifier, IPM PWM control, sine wave current drive mode			
environment	environment temperature	20 run: 0°C~50°C (no freeze)/storage: -20°C~75°C (no freeze)		
	environment humidity	21 run/storage: below 90% RH (no condensation)		
	Vibration/impact tolerance	4.9m/s² / 19.6m/s²		
	protection function	overvoltage, undervoltage, overheat, overcurrent, overload, overspeed, analog input error, position offset too large, output short circuit, encoder error, regenerative error, overrange protection, etc		
function	dynamic brake	–		
	communication	RS232: Modbus RTU protocol RS485: Modbus RTU protocol XNET fieldbus (max 20 axes)	RS232: Modbus RTU protocol RS485: Modbus RTU protocol XNET fieldbus (max 20 axes)	RS232: Modbus RTU protocol RS485: Modbus RTU protocol
brake resistor	Built-in brake resistor, can connect external brake resistor			
display and operate	395-bit LED light, power LED light, 4 buttons			
load change rate	400~100% load: below ±0.1% (rated speed)			
voltage change rate	41 Rated voltage ±10%: 0% (rated speed)			
temperature change rate	4220±25°C: below ±0.1% (rated speed)			
frequency features	250Hz (JL≤JM)			
I/O signal	Position output	–	–	–
	Frequency division output	–	–	–
	Collector Z phase output	–	support	support
	Analog input	–	–	–
Digital input	4 channels SI input	4 channels SI input	4 channels SI input	5 channels SI input
	servo enable, alarm reset, forward banned, reverse banned, torque limit option, internal speed option, gear ratio switch, mode switch, gain switch, pulse input banned, zero speed locked, position offset reset, internal position switch step signal, internal control mode direction switch			
Digital output	2 channels SO output	2 channels SO output	2 channels SO output	3 channels SO output
	Positioning completion, servo ready, alarm output, torque limit output, same speed detection, rotation detection, speed reached, brake release output, warn output			
Max input pulse frequency	Differential input: 500kpps; collector open circuit: 200kpps			
Pulse command mode	Can accept 3.3V~24V pulse and direction, AB phase pulse	Can accept 3.3V~24V pulse and direction, AB phase pulse, CW/CCW signal	External pulse/internal position/motion fieldbus	
Control mode	External pulse/internal position/motion fieldbus	External pulse/internal position	External pulse/motion fieldbus	External pulse/internal position
Feedforward compensation	0~100% (resolution is 1%)			
Positioning completed width	750~250 command unit (resolution is 1 command unit)			
Electronic gear ratio	1/100≤B/A≤100			
Speed control mode	Control mode	Internal 3-segment speed, external speed mode	Internal 3-segment speed, external analog, external speed mode	
	Command filter	Low pass filter, smoothing filter		
	Analog input	–	–	–10V~+10V (resolution 12-bit)
	Voltage range	–	–	13kΩ
Torque control mode	Torque limit	Internal parameters	Internal parameters	Internal parameters/external analog
	Speed change rate	Load rated change 0~100%: below ±0.01% (rated speed)		
		Rated voltage ±10%: 0.01% (rated speed)		
Torque control mode	Control mode	Internal torque mode	Internal 3-segment speed, external analog	
	Command filter	Low pass filter, smoothing filter		
	Analog input	–	–	–10V~+10V (resolution 12-bit)
	Voltage range	–	–	13kΩ
Fieldbus	Speed limit	Internal parameters	Internal parameters	Internal parameters/external analog
	Axis number	20 axes	–	20 axes
Fieldbus	Communication protocol	XNET protocol	–	XNET protocol

Servo motor parameters

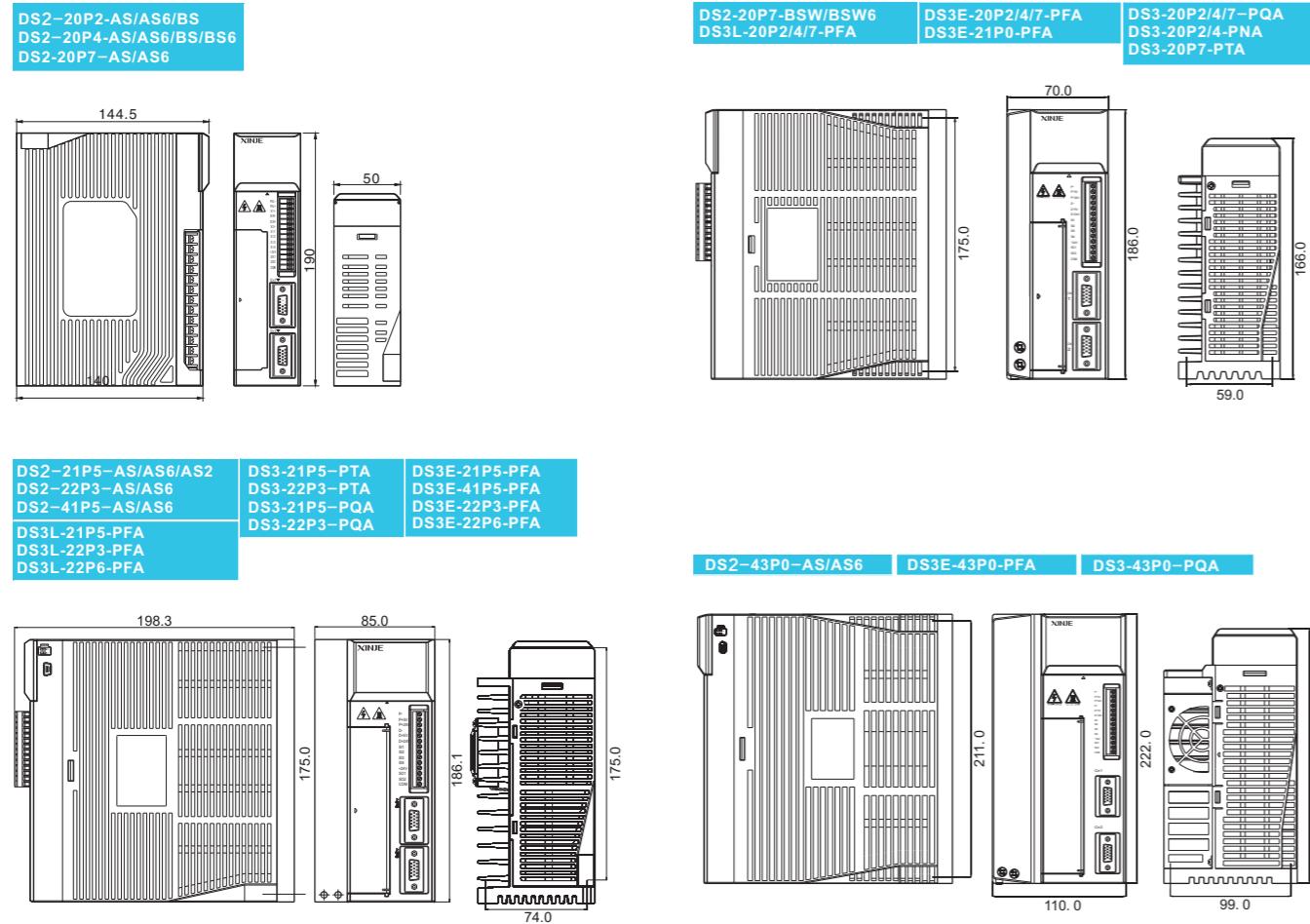
Voltage level	220V								110ST-		130ST-								
	40ST-	60ST-		80ST-			90ST-	110ST-											
Motor model MS-	M00330	M00630		M01330		M02430			M03520	M02430	M04030	M05030		M04030					
	□-20P1	□-20P2	□-20P4	□-S-20P4	□-S-20P7	□-□-20P7	□-□-20P7	□-□-20P7	□-21P2	□-21P5	□-21P2	□-21P5		□-21P2					
Motor code	1002	1003	0004	1004	F004	F011	0011	1011	0012	0021	0031	0032	1032	1031					
Rated power (kW)	0.1	0.2	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	1.5	1.5					
Rated current (A)	1.0	1.8	2.5	2.0	2.5	3.5	3.0	3.2	3.0	3.0	5.0	6.0	6.5	6.7					
Rated speed (rpm)	3000	3000	3000	3000	3000	3000	3000	3000	2000	3000	3000	3000	3000	3000					
Max speed (rpm)	4000	4000	4000	4000	5000	5000	4000	4000	2500	4000	3500	3500	4000	4000					
Rated torque (N·m)	0.32	0.637	1.27	1.27	1.27	2.4	2.39	2.39	3.5	2.4	4	5	5	4					
Peak torque (N·m)	0.96	1.91	3.8	3.8	3.82	7.2	7.1	7.1	10.5	7.1	12	15	15	10					
Back EMF constant (V/krpm)	11	26	28	162	36	36	48	56.6	71	51	54	62	51	33					
Torque coefficient (N·m/A)	0.18	0.37	0.5	0.68	0.51	0.51	0.8	0.92	1.17	0.8	0.8	0.83	0.77	0.54					
Rotor inertia (kg·m²)	0.04×10⁻⁴	0.18×10⁻⁴	0.438×10⁻⁴	0.53×10⁻⁴	0.34×10⁻⁴	1.08×10⁻⁴	1.82×10⁻⁴	1.05×10⁻⁴	2.63×10⁻⁴	2.45×10⁻⁴	0.54×10⁻³	0.63×10⁻³	0.44×10⁻³	0.54×10⁻³					
Winding resistor (Ω)	3.4	3.50	3.49	3.80	2.90	2.9	2.88	2.7	3.65	3.20	1.09	1.03	0.77	2.6					
Winding inductance (mH)	2.7	8.32	8.47	11.51	10.4	10.4	6.40	6.25	8.80	7.00	3.30	3.43	8	12					
Electrical time constant (ms)	0.8	2.38	2.43	3.03	3.6	3.6	2.22	2.3	2.41	2.19	3.03	3.33	10.4	4.62					
Weight (Kg)	0.55	1.1	1.8	1.7	1.3	2.6	2.9	2.87	3.7	3.4	5.5	6.1	6.15	5.9					
Encoder ppr (ppr)											2500								
Pole pairs											4								
Motor insulation level												Class B (130°C)							
Protection level												IP65							
Using ambient	Ambient temperature											-15°C~+40°C							
ambient	Ambient humidity											relative humidity < 90% (no condensation)							
Voltage level	220V								110ST-		130ST-								
	130ST-								M10010	M06025	M10015	M10015G	M07725	M15015	M15015G	M07730	M10025	M04030	M05030
Motor model MS-	□-21P0	□-21P5	□-21P5	□-21P5	□-21P5	□-22P0	□-22P3	□-22P3	□-22P4	□-22P6	□-41P2	□-41P5	□-41P5						
	1040	0042	1042	0044	1044	104A	0043	0046	1046	104B	0045	0131	0132	0142					
Motor code	1.0	1.5	1.5	1.5	1.5	1.5	2.0	2.3	2.4	2.6	1.2	1.5	1.5	1.5					
Rated power (kW)	6.2	6.0	7.4	6.0	8.0	8.9	7.5	9.5	9	10.5	10.0	3.0	3.9	3.7					
Rated current (A)	1000	2500	2500	1500	1500	1500	2500	1500	1500	1500	3000	2500	3000	3000	3000	3000			
Rated speed (rpm)	2000	3000	3000	2000	2000	2000	2500	3000	2000	2000	4000	3000	3500	3500	3000	3000			
Max speed																			

Compatible table of servo motor and drive

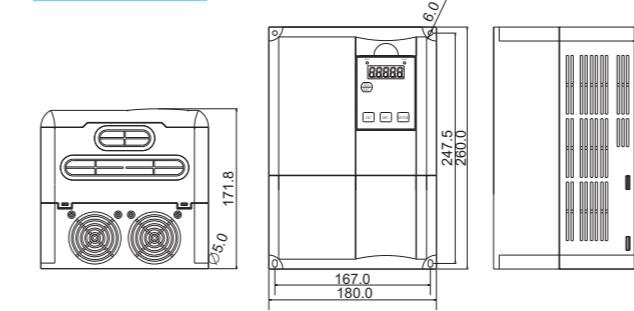
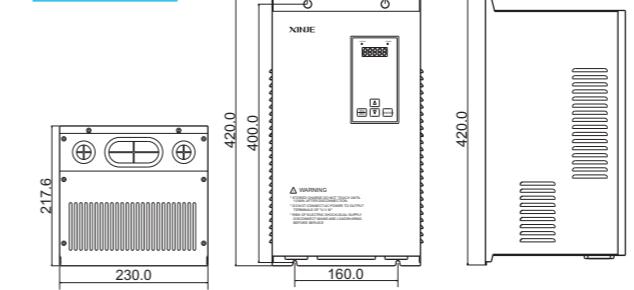
Motor model	Motor code	Suitable drive	Voltage level
MS-40ST-M00330-20P1	1002	DS3-20P2-PQA DS3E/L-20P2-PFA	single/3 phase 220V
MS-60ST-M00630-20P2	1003	DS2-20P2-AS/AS6 DS3E/L-20P2-PFA DS3-20P2-PQA	single/3 phase 220V
MS-60ST-M01330-20P4	0004/1004/ F004	DS2-20P4-AS/AS6 DS2-20P4-BS/BS6 DS3E/L-20P4-PFA DS3-20P4-PQA	single/3 phase 220V
MS-80ST-M02430-20P7	0011/1011/ F011	DS2-20P7-AS/AS6 DS2-20P7-BSW/BSW6 DS3E/L-20P7-PFA DS3-20P7-PQA	single/3 phase 220V
MS-80ST-M03520-20P7	0012		
MS-90ST-M02430-20P7	0021		
MS-110ST-M04030-21P2	0031		
MS-110ST-M05030-21P5	0032		
MS-130ST-M04030-21P2	1031	DS2-21P5-AS/AS2/AS6 DS3E/L-21P5-PFA DS3-21P5-PQA	single/3 phase 220V
MS-130ST-M06025-21P5	0042/1042		
MS-130ST-M10015-21P5	0044/1044		
MS-130ST-M07725-22P0	0043	DS2-22P3-AS/AS6 DS3E/L-22P3-PFA DS3-22P3-PQA	3 phase 220V
MS-130ST-M15015-22P3	0046		

Motor model	Motor code	Suitable drive	Voltage level
MS-110ST-M04030-41P2	0131		
MS-110ST-M05030-41P5	0132	DS2-41P5-AS/AS6 DS3E-41P5-PFA	
MS-130ST-M06025-41P5	0142		
MS-130ST-M10015-41P5	0144/2144		
MS-130ST-M07725-42P0	1143	DS2-43P0-AS/AS6	
MS-130ST-M15015-42P3	1146	DS2-43P0-AS/AS6 DS3E-43P0-PFA DS3-43P0-PQA	
MS-130ST-M10030-43P0	1148		
MS-180ST-M19015-43P0	0156/1052		
MS-180ST-M21520-44P5	0150		
MS-180ST-M27015-44P3	0151/2151	DS2-45P5-A/AS DS3-45P5-PQA	
MS-180ST-M35015-45P5	0152/1152		
MS-180ST-M48015-47P5	0153/1153	DS2-47P5-A	
MS-220ST-M70015-41P0	1157	DS2-411P0-A	

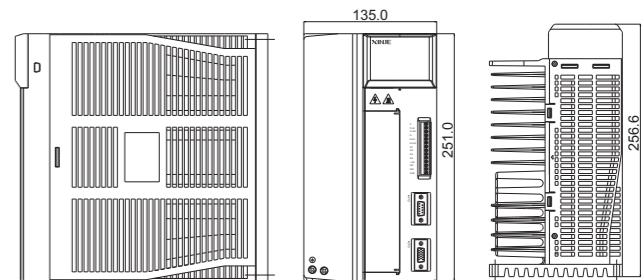
DS2 servo drive dimension (unit: mm)



DS2-45P5-A/AS

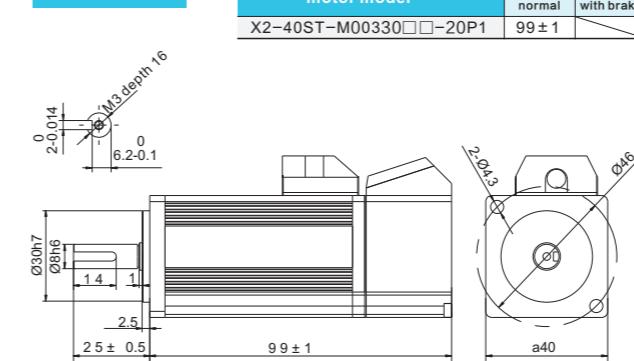
DS2-47P5-A
DS2-411P0-A

DS3-45P5-PQA



servo motor dimension (unit: mm)

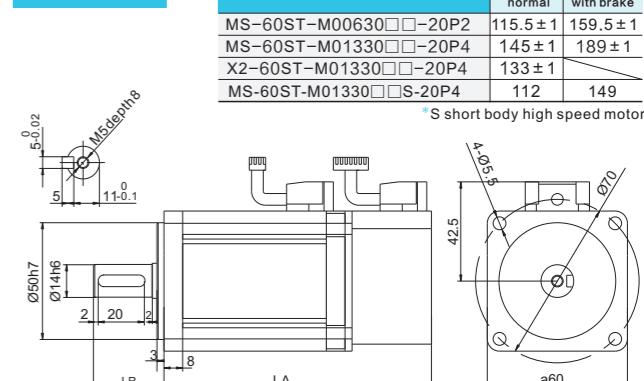
40 series motor



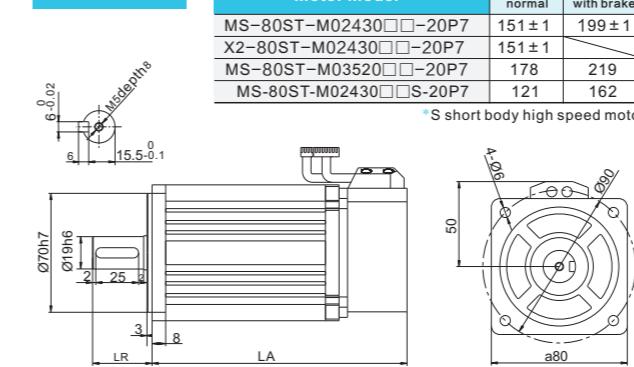
motor model

motor model	LA
X2-40ST-M00330□□-20P1	99±1

60 series motor



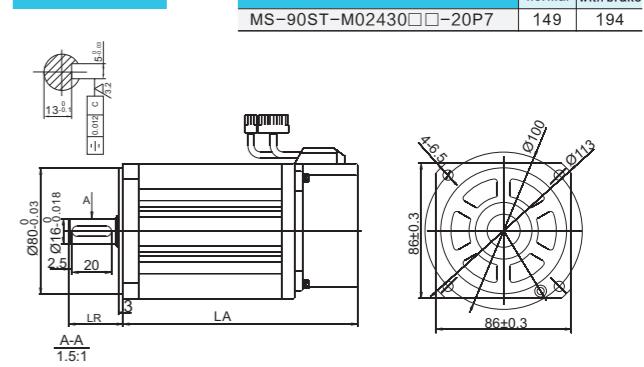
80 series motor



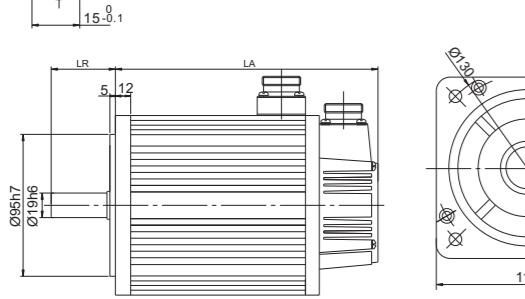
motor model

motor model	LA
MS-80ST-M02430□□-20P7	151±1
X2-80ST-M02430□□-20P7	151±1
MS-80ST-M03520□□-20P7	178
MS-80ST-M02430□□S-20P7	121

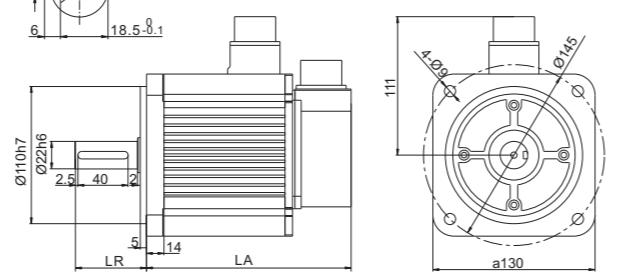
90 series motor



110 series motor		motor model		LA	
		normal	with brake		
MS-110ST-M04030□□-21P2		189	263		
MS-110ST-M04030□□-41P2					
MS-110ST-M05030□□-21P5	204	278			
MS-110ST-M05030□□-41P5					



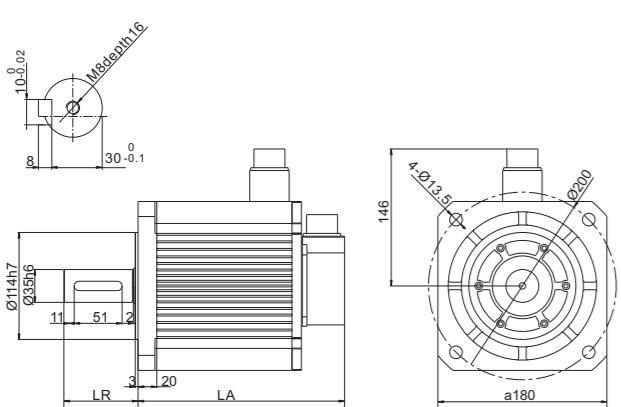
130 series motor		motor model		LA	
		normal	with brake		
MS-130ST-M10010□□-21P0		194 \pm 1			
MS-130ST-M04030□□-21P2	165 \pm 1				
MS-130ST-M06025□□-21P5	180 \pm 1	239 \pm 1			
MS-130ST-M06025□□-41P5	179	265 \pm 1			
MS-130ST-M10015□□-21P5	206 \pm 1	265 \pm 1(8N.m) 294 \pm 1(16N.m)			
MS-130ST-M10015G□□-21P5	193 \pm 1	264 \pm 1			
MS-130ST-M10015□□-41P5	213	270 \pm 1(8N.m) 294 \pm 1(16N.m)			
MS-130ST-M07725□□-22P0	192	249			
MS-130ST-M07725□□-42P0	205	264			
MS-130ST-M15015□□-22P3	241	298 \pm 1(8N.m) 322 \pm 1(16N.m)			
MS-130ST-M15015G□□-22P3	235 \pm 1	294 \pm 1			
MS-130ST-M10025□□-22P6	209	290			
MS-130ST-M15015□□-42P3	226 \pm 1	285 \pm 1			
MS-130ST-M07730□□-22P4	205 \pm 1	264 \pm 1			
MS-130ST-M10030□□-43P0	230 \pm 1	289 \pm 1			



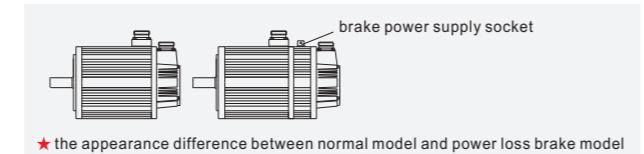
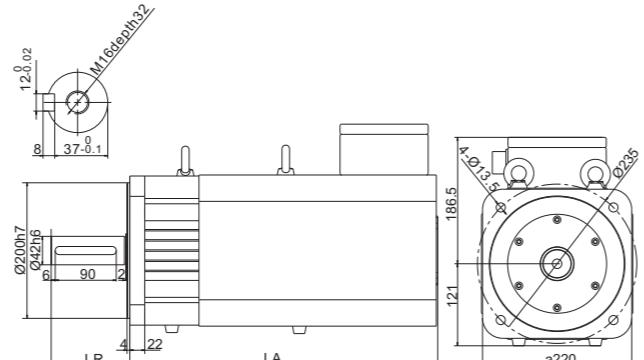
180 series motor

motor model		motor code	LR	LA	
			normal	with brake	
MS-180ST-M19015□□-43P0	1052	79	221 \pm 1	303 \pm 1	
MS-180ST-M19015□□-43P0-S ⁺	1052	65	221 \pm 1	303 \pm 1	
	0156	65	232	289	
MS-180ST-M21520□□-44P5	0150	65	243	300	
MS-180ST-M27015□□-44P3	2151	79	247 \pm 1	329 \pm 1	
MS-180ST-M27015□□-44P3-S ⁺	2151	65	247 \pm 1	329 \pm 1	
	0151	65	262	319	
MS-180ST-M35015□□-45P5	1152	79	277 \pm 1	359 \pm 1	
MS-180ST-M35015□□-45P5-S ⁺	1152	65	277 \pm 1	359 \pm 1	
	0152	65	292	349	
MS-180ST-M48015□□-47P5	1153	79	308 \pm 1	390 \pm 1	
MS-180ST-M48015□□-47P5-S ⁺	1153	65	308 \pm 1	390 \pm 1	
	0153	65	346	403	

note: as the needs for 180ST motor shaft length, it has -S short body model, please confirm the model before ordering.



220 series motor		motor model		LA	
		normal	with brake		
MS-220ST-M70015□□-411P0		454 \pm 1			
MS-220ST-M96015□□-415P0		507 \pm 1			



* the appearance difference between normal model and power loss brake model

Accessories

Fast terminal

- Easy and flexible wiring mode



Power supply connection

- 3 meters cable or customized length cable
- Brake motor has brake power supply connector



Encoder cable

- 3 meters cable or customized length cable



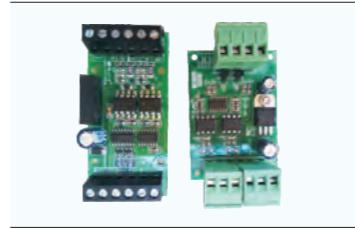
RS232 communication cable

- 1.5 meters cable for communicating with controller



ABZ signal transformation

- The encoder output is collector signal or differential signal. The two modes can switch to each other.



Regenerative resistor

- Release the regenerative voltage of capacitance



DS3E fieldbus servo drive matched module JA-NE-L NEW

- Connect to servo drive CN1 port, perform fieldbus function.



regenerative resistor table

Servo drive model	Internal regenerative resistor	Recommended external regenerative resistor
DS2-20P4-AS/AS6 DS2-20P7-AS/AS6	No internal regenerative resistor	External regenerative resistor 40Ω-100Ω, up 500W, connect between P+ and PB (there is 100Ω, 100W resistor in the packing box, if the discharge specification is not enough, please purchase recommended resistor)
DS2-45P5-A/AS DS2-47P5-A	No internal regenerative resistor	External regenerative resistor 25Ω-65Ω, up 2000W, connect between P+ and PB (there is 20Ω, 1000W resistor in the packing box, if the discharge specification is not enough, please purchase recommended resistor)
DS2-20P7-BSW/BSW6 DS3E-20P7-PFA DS3L-20P7-PFA DS3-20P7-PTA DS3E-20P4-PFA DS3L-20P4-PFA DS3-20P4-PTA	Internal regenerative resistor 100Ω 100W, short connect P+ and D (already short connected when out of factory), disconnect P+ and C. DS2 set P0-10 to 0, DS3 set P0-24 to 0.	connect the regenerative resistor between P+ and C, move the short connector between P+ and D, DS2 set P0-10 to 1, DS3 set P0-24 to 1. External regenerative resistor is 40Ω to 100Ω, up 500W. External regenerative resistor needs to buy.
DS2-21P5-AS/AS6 DS2-21P5-AS2 DS3E-21P5-PFA DS3L-21P5-PFA DS3-21P5-PTA DS2-22P3-AS/AS6 DS3E-22P3-PFA DS3L-22P3-PFA DS3E-22P6-PFA DS3L-22P6-PFA	Internal regenerative resistor 75Ω 150W, short connect P+ and D (already short connected when out of factory), disconnect P+ and C. DS2 set P0-10 to 0, DS3 set P0-24 to 0.	connect the regenerative resistor between P+ and C, move the short connector between P+ and D, DS2 set P0-10 to 1, DS3 set P0-24 to 1. External regenerative resistor is 25Ω to 50Ω, up 1000W. External regenerative resistor needs to buy.
DS2-41P5-AS/AS6	Internal regenerative resistor 75Ω 150W, short connect P+ and D (already short connected when out of factory), disconnect P+ and C. DS2 set P0-10 to 0, DS3 set P0-24 to 0.	connect the regenerative resistor between P+ and C, move the short connector between P+ and D, set P0-10 to 1. External regenerative resistor is 55Ω to 100Ω, up 1000W. External regenerative resistor needs to buy.
DS2-43P0-AS/AS6 DS3E-43P0-PFA DS3L-43P0-PFA DS3-43P0-PTA	Internal regenerative resistor 75Ω 150W, short connect P+ and D (already short connected when out of factory), disconnect P+ and C. DS2 set P0-10 to 0, DS3 set P0-24 to 0.	connect the regenerative resistor between P+ and C, move the short connector between P+ and D, DS2 set P0-10 to 1, DS3 set P0-24 to 1. External regenerative resistor is 55Ω to 75Ω, up 1000W. External regenerative resistor needs to buy.
DS3E-20P2-PFA DS3L-20P2-PFA	Internal regenerative resistor 50Ω 100W, short connect P+ and D (already short connected when out of factory), disconnect P+ and C. DS2 set P0-10 to 0, DS3 set P0-24 to 0.	connect the regenerative resistor between P+ and C, move the short connector between P+ and D, set P0-24 to 1. External regenerative resistor is 50Ω to 100Ω, up 200W. External regenerative resistor needs to buy.